

ABSTRACT

A hybrid BHW-CIRCE process heavy water production system in which most or all of the CECE upper stages of the CIRCE process are replaced with BHW liquid phase catalytic
5 exchange stages. The system allows the CIRCE process to return to a more natural cascade resulting in a more cost effective process.

UNITED STATES PATENT AND TRADEMARK OFFICE
DOCUMENT CLASSIFICATION BARCODE SHEET



Drawings

7

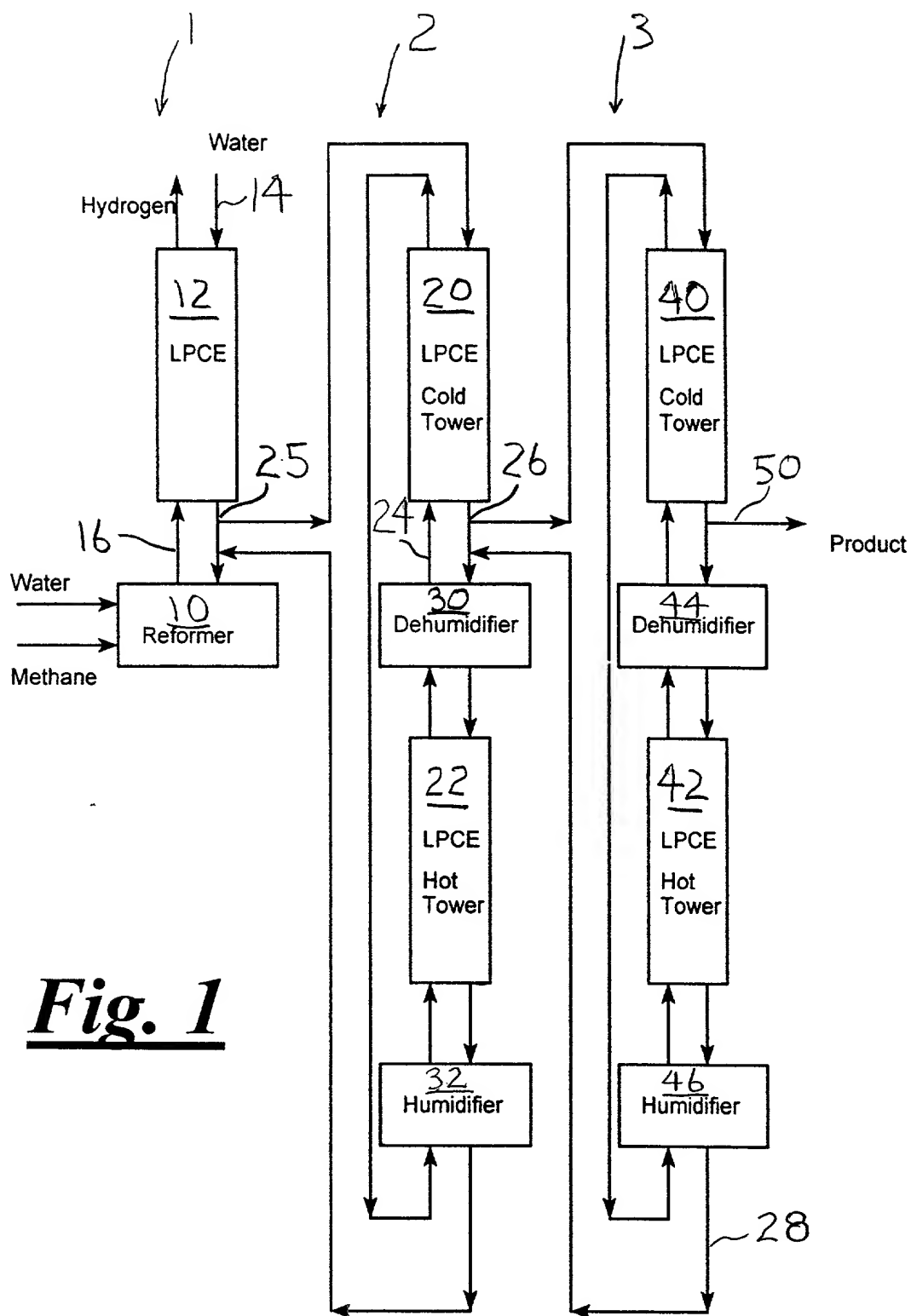


Fig. 1

Fig. 2

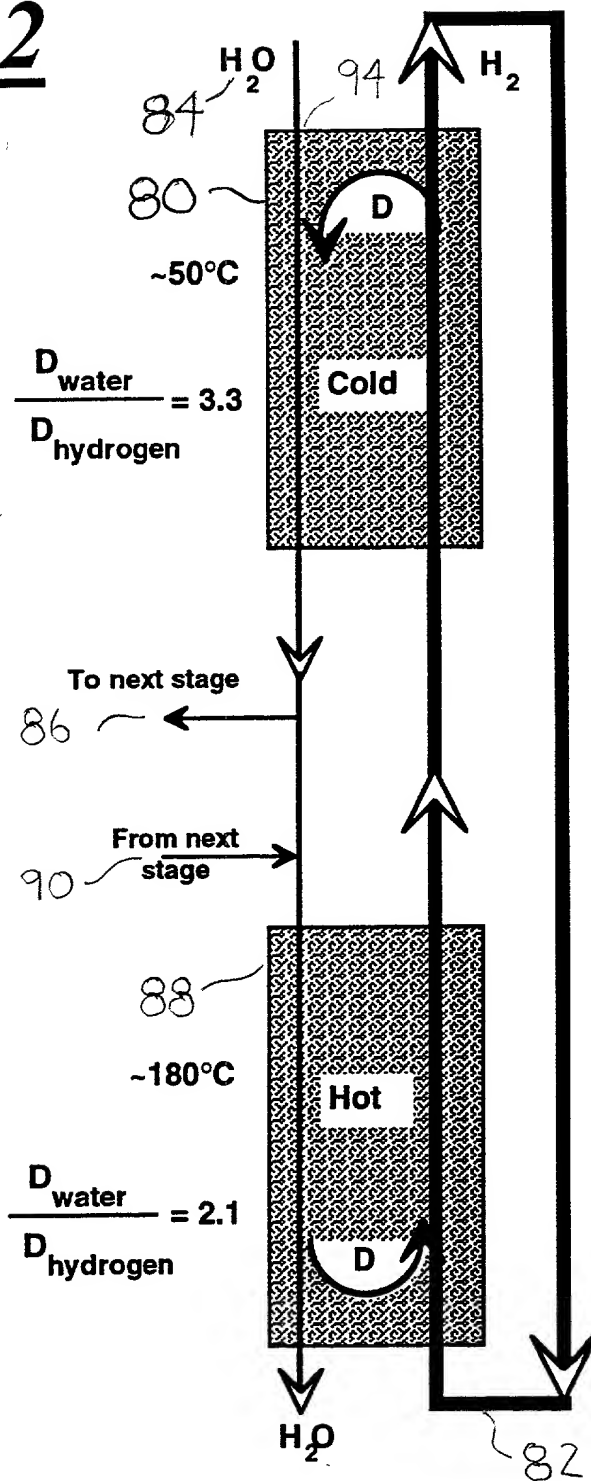
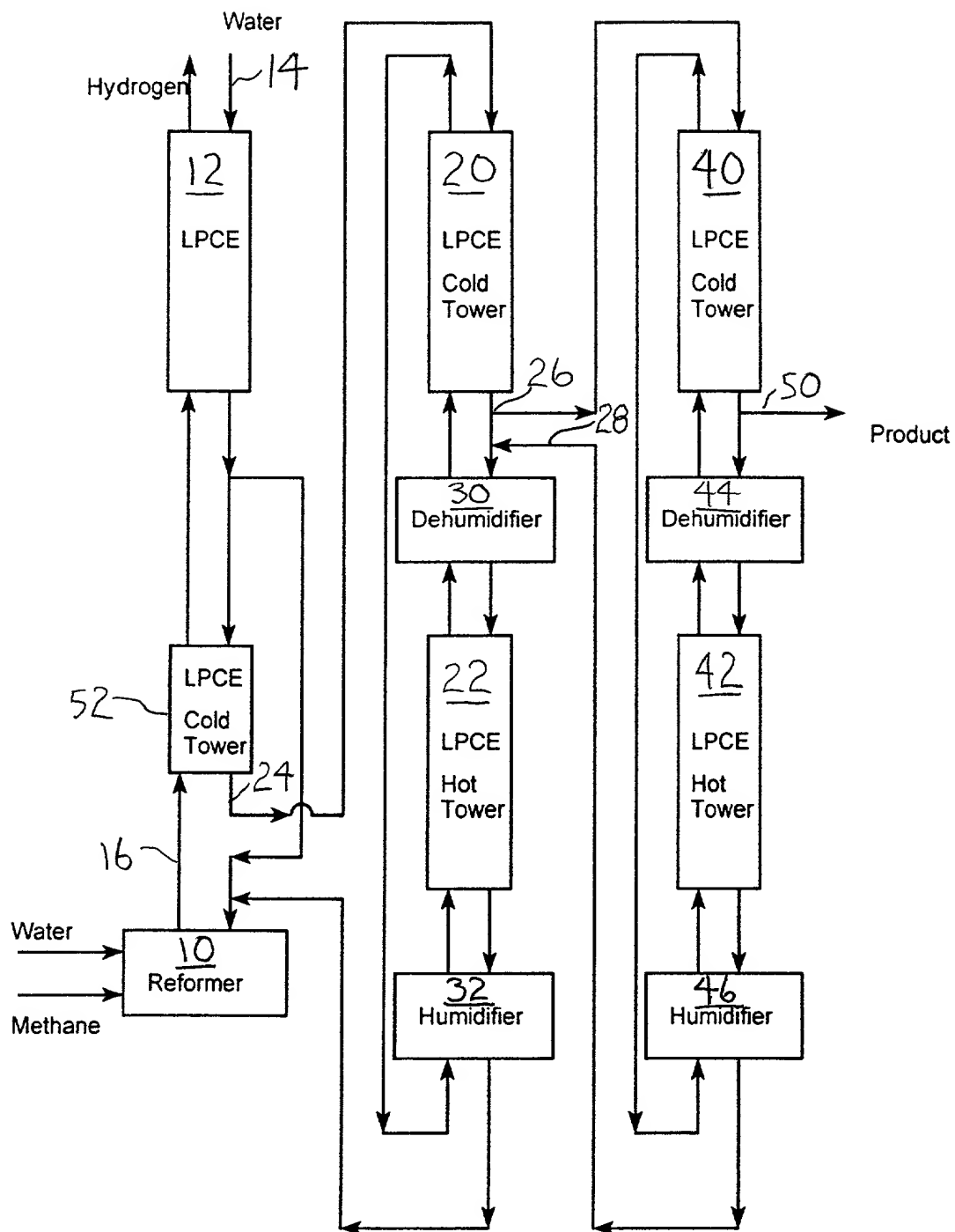


Fig. 3



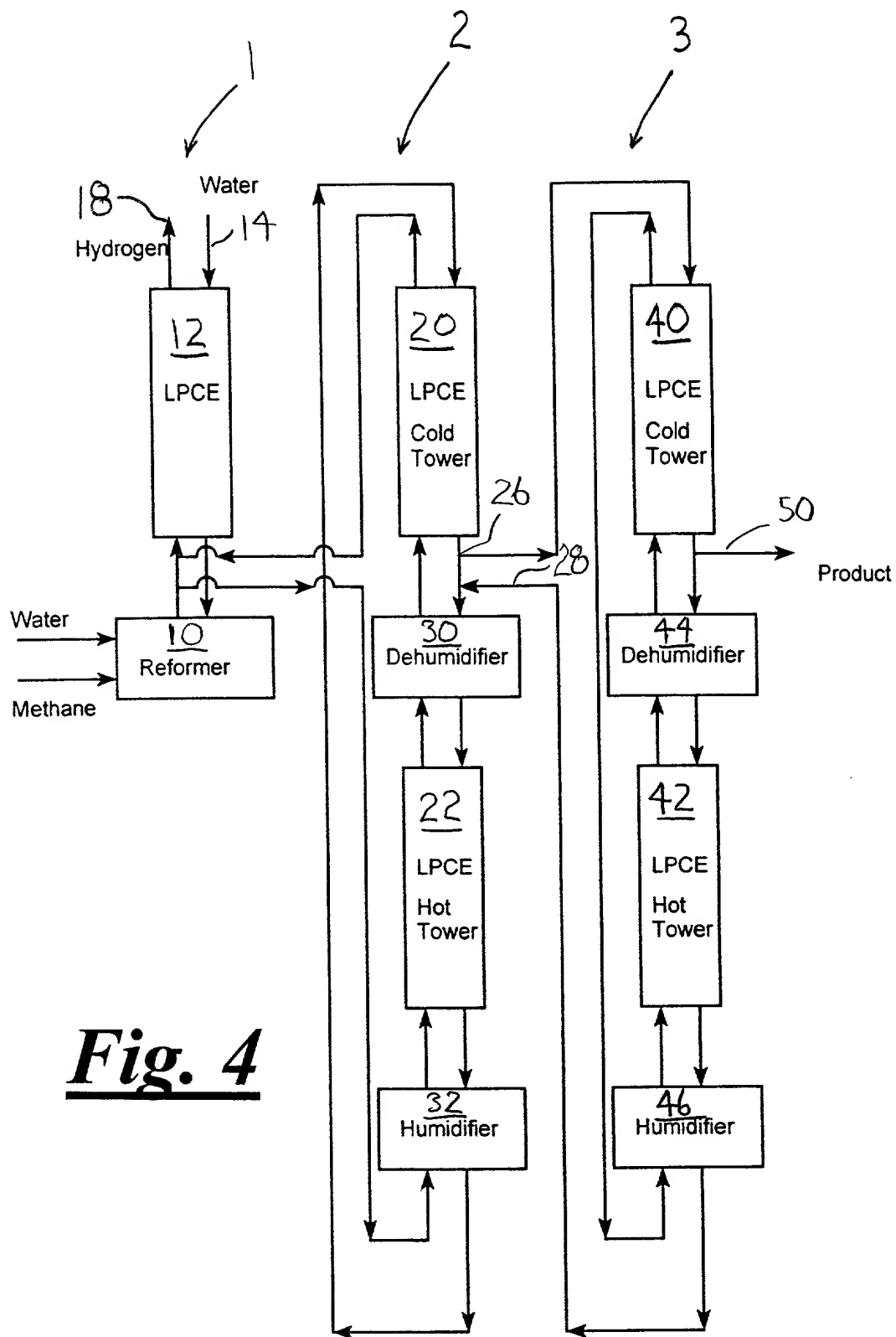


Fig. 4

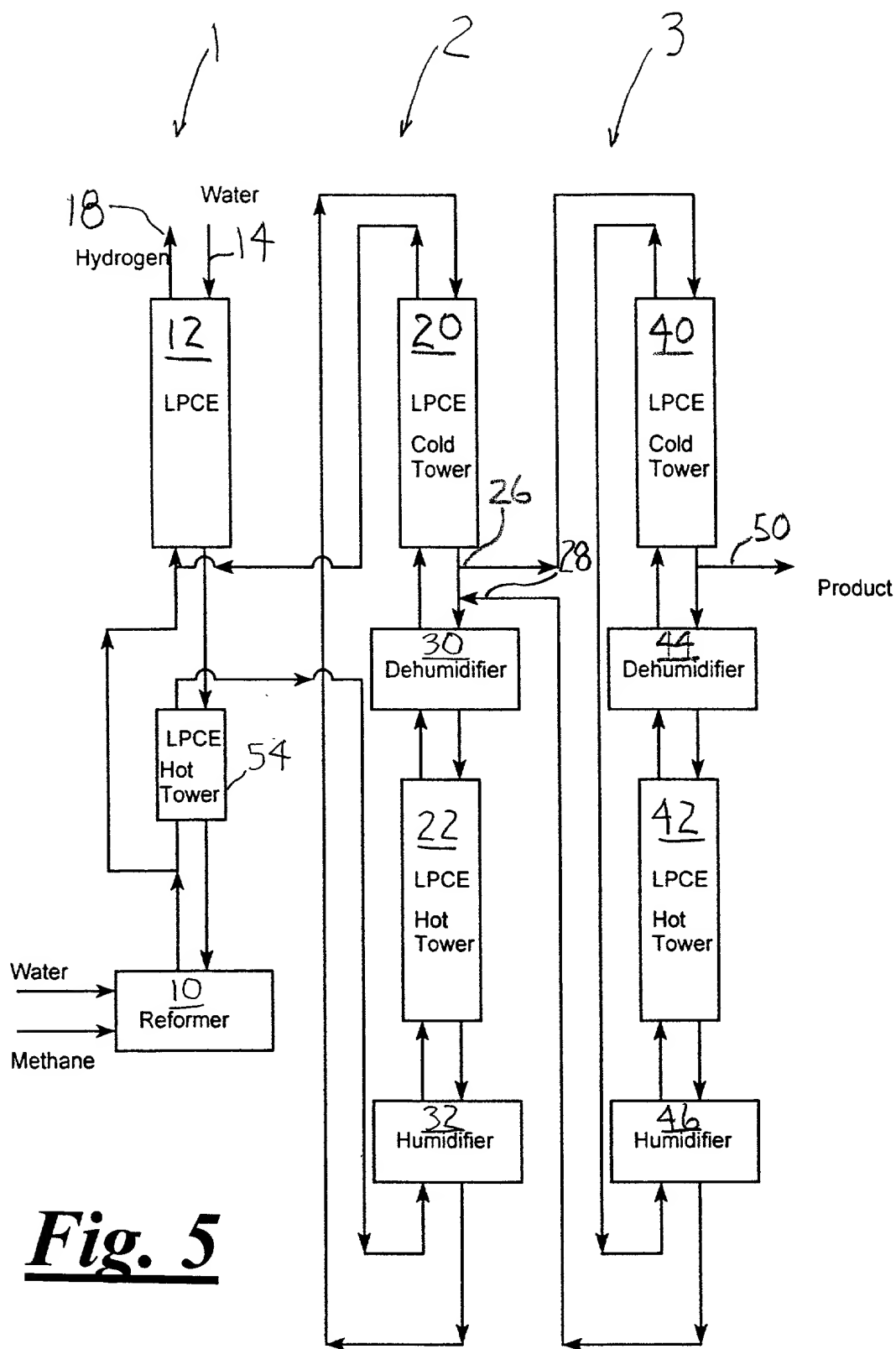
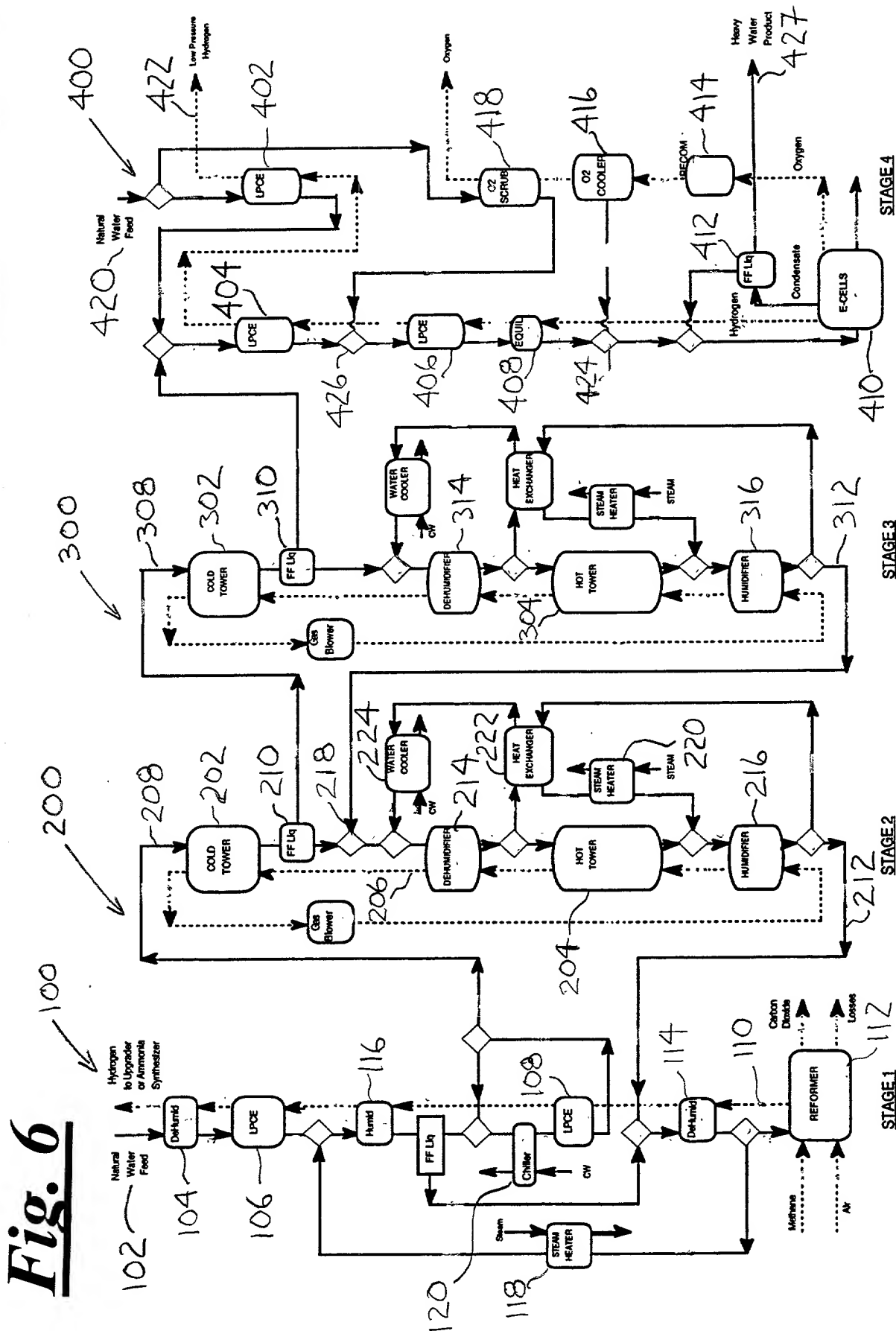


Fig. 5

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